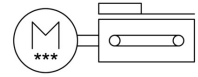


# Toothed belt axis unit ELGS-TB-KF-45-1200-ST-M-H1-PLK-AA

FESTO

Part number: 8083671



## Data sheet

Feature	Value
Drive pinion effective diameter	19.1 mm
Working stroke	1200 mm
Size	45
Stroke reserve	0 mm
Toothed belt elongation	0.187 %
Toothed belt pitch	2 mm
Type code	ELGS
Mounting position	Horizontal
Guide	Recirculating ball bearing guide
Structural design	Electromechanical linear axis with toothed belt With integrated drive
Motor type	Stepper motor
Symbol	00997293
Position sensing	Motor encoder For proximity sensor
Homing	Fixed stop block positive Fixed stop block, negative
Rotor position sensor	Absolute encoder, single-turn
Rotor position sensor measuring principle	Magnetic
Temperature monitoring	Shutdown in the event of over temperature Integrated precise CMOS temperature sensor with analogue output
Additional functions	User interface Integrated end-position sensing
Display	LED
Ready status indication	LED
Max. acceleration	6 m/s <sup>2</sup>
Max. speed	1.2 m/s
Repetition accuracy	±0.1 mm
Characteristics of digital logic outputs	Configurable Not galvanically isolated
Duty cycle	100%
Insulation protection class	B
Max. current of digital logic outputs	100 mA
Max. current consumption	5300 mA
DC nominal voltage	24 V
Nominal current	5.3 A

Feature	Value
Parameterization interface	IO-Link® User interface
Rotor position sensor resolution	16 bit
Permissible voltage fluctuations	+/- 15 %
Power supply, type of connection	Plug
Power supply, connection technology	M12x1, T-coded as per EN 61076-2-111
Power supply, number of pins/wires	4
Power supply, connection pattern	00995989
Certification	RCM compliance mark
KC characters	KC EMC
CE marking (see declaration of conformity)	As per EU EMC directive As per EU RoHS directive
Vibration resistance	Transport application test with severity level 1 as per FN 942017-4 and EN 60068-2-6
Shock resistance	Shock test with severity level 1 as per FN 942017-5 and EN 60068-2-27
Storage temperature	-20 °C ... 60 °C
Relative air humidity	0 - 90 %
Degree of protection	IP40
Protection class	III
Ambient temperature	0 °C ... 50 °C
Note on ambient temperature	Above an ambient temperature of 30°C, the power must be reduced by 2% per K.
2nd moment of area Iy	140000 mm <sup>4</sup>
2nd moment of area Iz	170000 mm <sup>4</sup>
Max. force Fy	300 N
Max. force Fz	600 N
Max. torque Mx	5.5 Nm
Max. torque My	4.7 Nm
Max. torque Mz	4.7 Nm
Max. feed force Fx	75 N
Guide value for payload, horizontal	2.5 kg
Torsion moment of inertia It	8500 mm <sup>4</sup>
Feed constant	60 mm/U
Moving mass	169 g
Moving mass at 0 mm stroke	169 g
Slide weight	55 g
Product weight	4550 g
Number of digital logic outputs 24 V DC	2
Number of digital logic inputs	2
Logic input specification	Based on IEC 61131-2, type 1
Work range of logic input	24 V
IO-Link®, SIO mode support	Yes
Characteristics of logic input	Configurable Not galvanically isolated
IO-Link®, protocol version	Device V 1.1
IO-Link®, communication mode	COM3 (230.4 kBd)
IO-Link®, port class	A
IO-Link®, number of ports	1
IO-Link®, process data width OUT	2 Byte
IO-Link®, process data content OUT	1 bit (move in) 1 bit (move out) 1 bit (quit error)
IO-Link®, process data width IN	2 Byte

Feature	Value
IO-Link®, process data content IN	1 bit (state device) 1 bit (state move) 1 bit (state in) 1 bit (state out)
IO-Link®, service data contents IN	32 bit force 32 bit position 32 bit speed
IO-Link®, minimum cycle time	1 ms
IO-Link®, data memory required	500 byte
Max. cable length	15 m outputs 15 m inputs 20 m for IO-Link® operation
Switching logic at outputs	PNP (positive switching)
Input switching logic	PNP (positive switching)
IO-Link®, Connection technology	Plug
Logic interface, connection type	Plug
Logic interface, connection technology	M12x1, A-coded as per EN 61076-2-101
Logic interface, number of poles/wires	8
Logic interface, connection pattern	00992264
Material of end caps	Die cast aluminum, painted
Profile material	Wrought aluminum alloy, anodized
Note on materials	Contains paint-wetting impairment substances RoHS-compliant
Cover strip material	Stainless steel strip
Drive cover material	Die cast aluminum, painted
Slide carriage material	Tempered steel
Guide rail material	Tempered steel
Belt pulley material	High-alloy stainless steel
Slide material	Die-cast aluminum
Toothed belt material	Polychloroprene with glass fiber